

TANG HOW BROTHERS, INC.

GENERAL CONTRACTORS

NCCER Accredited, Welding & Pipe Fitting Training Center



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Tang How Brothers, Inc. 4 Week Advanced SMAW Pipe Welding Training Class

This advanced course is designed for Welders with structural welding experience. Participants will learn the proper technique to prepare, fit, and weld a pipe in a 5G and 6G (position). Upon completion, participants will take a pipe weld test.

Duration of Class: 4 Weeks

Cost: \$3,200.00 per student.

The cost includes Training, Supplies/Materials, oxy/acetylene welding coupons, and welding machine consumables.

NB: Each participant must have their own personal welding gear.

Syllabus:

Week 1	How to use a pipe beveler, prepare a pipe coupon, and tack up for welding proper electrode to be used.
Week 2	Weld practicing in 5G position
Week 3	Weld practice in 5G position Weld practice in 6G position
Week 4	Weld practice in 5/6G position, weld test, and how to prepare test pieces for a bend test Bend test, 5G and 6G test coupon.

